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Nearly 40% of sales in 1979 resulted from overseas business.As the company entered the 1980¢ÂÂÂs its growth matched the explosion in the U.S. biomedical research market. Despite such gains Sigma-Aldrich¢ÂÂÂs management, much to the chagrin of some industry analysts, refused to alter the strategy that laid the framework for previous company growth. Rather than set long-term goals or exploit the bulk chemical market as some observers suggested, Broida defended his company¢ÂÂÂs straightforward ¢ÂÂÂopportunistic¢ÂÂÂ policy of keeping pace with state-of-the-art developments in the scientific fields of immunology, microbiology and endocrinology. By supplying chemicals in small quantities to research centers, Sigma-Aldrich¢ÂÂÂs growth and profits corresponded to breakthrough research in the development of pharmaceuticals from recombinant DNA.Wall Street analysts also criticised the company¢ÂÂÂs B-Line Systems Inc. subsidiary. Manufacturing metal frameworks for industrial plants, the subsidiary was criticised for competing in the business of specialty chemicals on the one hand, and for contributing small profit margins on the other. Despite such criticism, however, the company¢ÂÂÂs lack of long term debt, its sparkling earnings record, and its annual profit increase of 20 to 25% mitigates the seriousness of such complaints.Upon Dan Broida¢ÂÂÂs death several changes in policy and management affected the company structure. Tom Cori, a nine year Sigma veteran, became company president. Common stock, formerly controlled by a 50% insiders interest, now became more widely held. In 1985, 2.2 million of the 8.68 million The shares were sold for 29.5 million dollars. Most of this stock had been detained by broid relatives and the sale reduced their participations to 1.3 million shares. This new figure represented about the same interest as the Bader family. Of the 2.2 million shares sold, the company purchased 500,000. Apparently Bader had opposed the purchase of the company in part for the fact that 13 million dollars were borrowed to finance the transaction. The debt of the company amounted to 32.4 million dollars in short -term loans, partly with an expansion program of 16 million dollars started in 1980. About five million shares, on the other hand, have been now estimated available for exchanges in the market of countries. The price per share between July and September 1985 varied from $ 60.50 to $ 71, well beyond the value of the $ 14 company per book action. A division of three by one was ready. In 1986 about 1.5 million company catalogs circulated annually. Sigma-Aldrich's orders continued less than $ 150 each on average; On the other hand, the profits of the company amounted to $ 29 million on a volume of $ 215 million. Even if president of a company with such impressive successes, Cori will not be able to rest on his laurels. Limited government funds for scientific research and the effect of the strong dollar on sales abroad offer some reason for concern. To facilitate the expansion by expanding the Sigma-Aldrich product line, the company has purchased Pathfinder Laboratories. The new branch, which costs 1.5 million dollars in stock in 1984, produces radioactive chemicals. For all changes made by its rapid growth, Sigma-Aldrich remains a chemical company. Every year 3,000 products are replaced by new ones through the recommendations of While Broida's home phone number no longer appears in the catalog, customers are still able to call the collection orders and place or simply ask questions about the company's products. In a corporate era an orientation towards servicing customers needs is no mean accomplishment.Principal SubsidiariesAldrich-Boranes, Inc.; Aldrich Chemical Co. (Canada) Ltd.; EGA Chemie K.G.; R.N. Emanuel, Ltd. 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